

TOTAL s₂f™ ROBOTIC

PROCESS

EQUIPMENT

CONSUMABLES

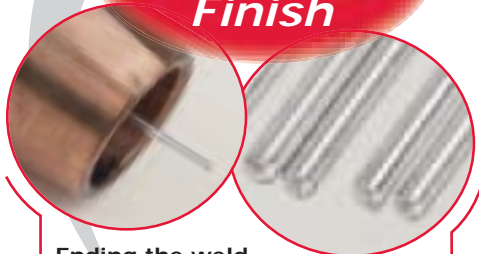
Excellent Starting



Starting Sequence

- Wire Inch Until Contact
- Retract Wire / Draw an Arc
- Switch to Defined Welding Parameters and Weld

An Outstanding Finish



Ending the weld
with a consistent length and no ball on the end of the wire - every time, ensures start-2-finish repeatability.



Superior Bead Appearance



Seamless digital communication interface offers the fastest response time allowing advanced process control, low spatter, cleaner welds and increased part throughput.

Customized Crater Fill



Terminate the weld
in a gradual manner to ensure the creation of a convex bead to prevent crater cracks.

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Total Aluminum Welding solutions from Lincoln Electric® provide a complete answer to your aluminum MIG welding needs.

- Power Wave® advanced welding systems provide the best equipment for robotic aluminum welding.
- FANUC® Robotics ServoTorch™ is a fully-integrated, servo-controlled, wrist-mounted, four-roll "Pull" wire feeder.
- FANUC® Heat Wave™ software option for optimum welding of dissimilar thicknesses, and TIG-like bead appearance.
- Super Glaze® aluminum consumables deliver a smooth surface finish, a stable arc, and excellent feedability.
- Nextweld® welding processes beat all of the challenges you face with aluminum welding.

Put it all together and you have the TOTAL s₂f™ welding system - delivering a soft aluminum arc, consistent and conditioned starting and ending, as well as improved cleaning action for a superior weld on tough aluminum jobs from Start-2-Finish.

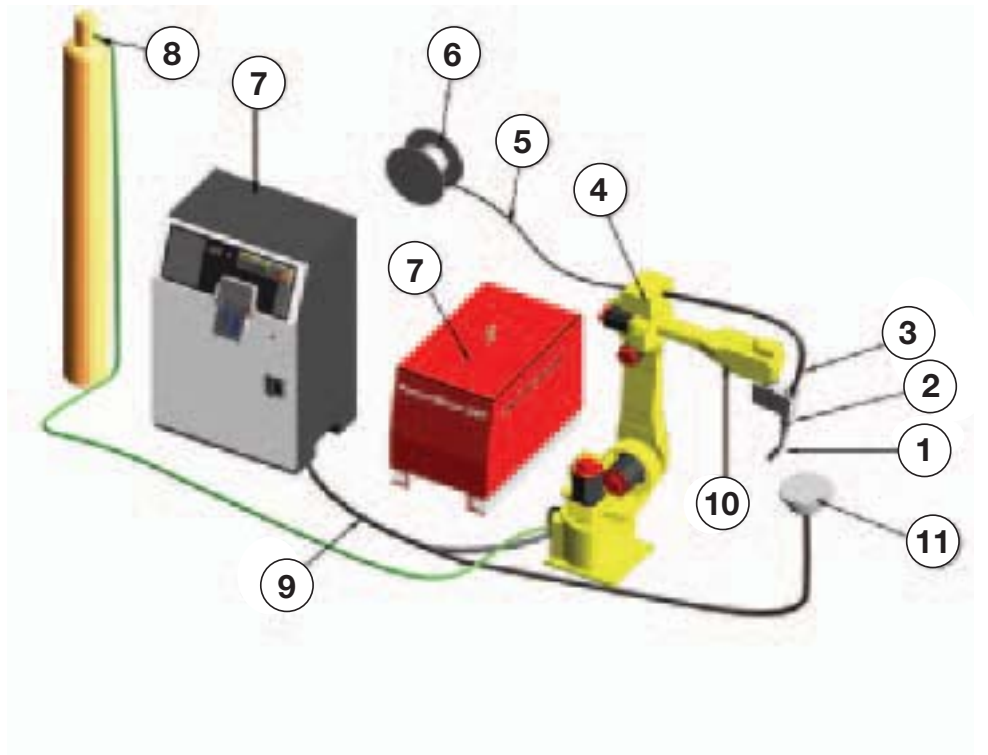


**The TOTAL s₂f™
Aluminum welding solution!**



Aluminum Automation Solution

- ① Quick Change Torch - Tregaskiss® or Binzel® compatible
- ② ServoTorch Four-Roll Drive
- ③ ServoTorch Utility Cable (Servo Control Cables, Welding Cable, Water, Gas)
- ④ Utility Junction Box
- ⑤ Insulated Weld Wire Conduit with Quick Connections
- ⑥ Optional 16-lb. Welding Wire Spool or Large Spool Configuration
- ⑦ Robot Control Cabinet with Optional Integrated Welding Power Supply
- ⑧ Gas supply
- ⑨ Robot Connection Cables, Gas Line, Weld Power Lead
- ⑩ ARC Mate 100iB or 120iB Series Arm
- ⑪ Work Lead



The Super Glaze® Consumable Advantage

For superior welding performance, turn to Super Glaze® aluminum MIG wire from Lincoln Electric®.

Super Glaze® minimizes the problems usually associated with aluminum wire feeding such as birdnesting, tangling and burnback to provide a stable arc, great feedability and exceptional control - every time you weld! The keys are Super Glaze's smooth surface finish and consistent chemical composition. What this means for you is quality wire that produces a quality weld, Start-2-Finish.



Product Choices Available

Alloys	Diameters (in.)	Packages
1100	.030	1 Lb. Spools
4043		16 Lb. Spools
4047	.035	20 Lb. Spools
5183		200 Lb. Box
5356	3/64	275 Lb. Box
5554		300 Lb. Box
5556	1/16	

Note: Not all alloys available in all diameters in all packages.